











WTC Machinery  
MPP10 Tool Chart

8/14/2019

MATERIAL	MODEL	COMMENTS	PITCH	MASTER PIN FINISH AND INSTALLATION				ALIGNING BUSHING D.S. (R)				BUSHING REMOVAL				BUSHING INSTALL			
				PIN DIA	PIN LENGTH	FORGING PN (A)	SEMI-FINISH	INSTALL	FLY PIN (C)	ALIGNING ADAPTER (E)	BUSHING D	BUSHING OD	BUSHING FINISH (F)	BUSHING ADAPTER (F)	REAR BUSH ADPT PLATE (G)	BUSHING RETAINER (H)	REAR FORMING PN (I)	SPECIAL TOOLING	
HYPERTRAC	TD-15H		7.5	6.888	1.742	2548	2277	2251	NA	NA	3041	1.70	2.04	3044	2290	2500	3500	None	
HYPERTRAC	TD-15C		7.5	6.892	1.741	2548	2277	2251	NA	NA	3041	1.76	2.04	3044	2290	2500	3500	None	
HYPERTRAC	TD-18		7.800	6.813	1.735	2548	2277	2251	NA	NA	3041	1.76	2.489	3044	2290	2500	3500	None	
HYPERTRAC	TD-20		7.800	6.813	1.735	2548	2277	2251	NA	NA	3041	1.76	2.489	3044	2290	2500	3500	None	
HYPERTRAC	TD-20A		7.200	6.888	1.742	2548	2277	2251	NA	NA	3041	1.70	2.04	3044	2290	2500	3500	None	
HYPERTRAC	TD-20B		6.300	1.000	1.665	2551	2271	2249	NA	NA	3041	1.894	2.864	3044	2297	2500	3500	None	
HYPERTRAC	TD-20C		8.5	1.1	1.665	2551	2271	2249	NA	NA	3041	1.894	2.864	3044	2297	2500	3500	None	
HYPERTRAC	TD-24		8.500	1.000	1.665	2551	2271	2249	NA	NA	3041	1.894	2.864	3044	2297	2500	3500	None	
HYPERTRAC	TD-24 OLD		8.500	1.000	1.665	2551	2271	2249	NA	NA	3041	1.894	2.864	3044	2297	2500	3500	None	
HYPERTRAC	TD-25H		8.500	1.000	1.665	2551	2271	2249	NA	NA	3041	1.894	2.864	3044	2297	2500	3500	None	
HYPERTRAC	TD-25H NEW		8.500	1.000	1.110	2551	2271	2249	NA	NA	3041	1.144	3.204	3044	2290	2500	3500	None	
HYPERTRAC	TD20C		8.500	1.1	2.115	2551	2270	2249	NA	NA	3041	2.144	3.230	3044	2290	2500	3500	None	
HYPERTRAC	TD-30		8.500	1.000	2.115	2551	2270	2249	NA	NA	3041	2.144	3.230	3044	2290	2500	3500	None	
HYPERTRAC	TD-4		6.000	6.500	1.243	2548	NA	NA	NA	2504	3040	1.250	1.601	3159	3041	NA	ETW-ER	3504	
HYPERTRAC	TD-7C		6.000	6.500	1.243	2548	NA	NA	NA	2504	3040	1.250	1.601	3159	3041	NA	ETW-ER	3504	
HYPERTRAC	TD-7E		6.000	6.500	1.243	2548	NA	NA	NA	2504	3040	1.250	1.601	3159	3041	NA	ETW-ER	3504	
HYPERTRAC	TD-8C		6.5	6.873	1.387	2549	NA	NA	NA	3042	3040	1.380	2.051	3159	3000	NA	3500	3504	
HYPERTRAC	TD-8E		6.500	6.888	1.387	2549	NA	NA	NA	3042	3040	1.380	2.051	3159	3000	NA	3500	3504	
HYPERTRAC	TD-9		6.500	6.888	1.387	2549	NA	NA	NA	3042	3040	1.380	2.051	3159	3000	NA	3500	3504	
HYPERTRAC	TD-9A		6.500	6.888	1.387	2549	NA	NA	NA	3042	3040	1.380	2.051	3159	3000	NA	3500	3504	
JOHN DEERE	200C		6.750	7.000	1.319	2549	NA	NA	NA	2541	NA	1.964	2.500	3000	3000	3500	3500	None	
JOHN DEERE	200L		7.000	6.300	1.466	2549	NA	NA	NA	2541	NA	2.079	3.000	3000	3000	3500	3500	None	
JOHN DEERE	2100LC		6.500	6.500	1.700	2548	NA	NA	NA	2541	NA	2.030	3.000	2290	2500	3500	3500	None	
JOHN DEERE	220LC		6.500	6.466	1.700	2548	NA	NA	NA	2541	NA	2.030	3.000	2290	2500	3500	3500	None	
JOHN DEERE	230H		5.750	5.475	1.192	2548	NA	NA	NA	2504	3040	NA	1.750	3159	3041	3000	ETW-ER	3504	
JOHN DEERE	240C		6.500	5.26	1.250	2549	NA	NA	NA	2500	3040	NA	1.750	3159	3041	3000	ETW-ER	3504	
JOHN DEERE	250C		6.500	10.000	1.873	2551	2270	2249	NA	NA	2541	2.050	3.100	3159	3000	3500	3500	None	
JOHN DEERE	260LC		6.300	7.400	1.403	2550	NA	NA	NA	2547	NA	2.320	3.100	3000	3000	3500	3500	None	
JOHN DEERE	261		6.120	6.450	1.181	2549	NA	NA	NA	2540	3040	NA	1.800	3159	3041	3000	ETW-ER	3504	
JOHN DEERE	270		5.750	5.380	1.186	2549	NA	NA	NA	2504	3040	1.100	1.750	3159	3041	NA	ETW-ER	3504	
JOHN DEERE	280C		8.5	8.973	1.933	2551	2270	2249	NA	NA	2541	2.050	3.100	3159	3000	3500	3500	None	
JOHN DEERE	290		6.750	6.750	1.000	2550	NA	NA	NA	2500	3040	NA	1.500	3000	3000	3500	3500	None	
JOHN DEERE	300		6.750	7.250	1.374	2549	NA	NA	NA	2500	3040	NA	2.100	3159	3000	3500	3500	None	
JOHN DEERE	310		6.200	6.100	1.374	2549	NA	NA	NA	2500	3040	1.300	2.120	3159	3000	NA	2500	3504	
JOHN DEERE	320		6.500	6.110	1.440	2550	NA	NA	NA	2542	NA	2.314	3.100	3000	3000	3500	3500	None	
JOHN DEERE	330		6.750	7	1.314	2549	NA	NA	NA	2500	3040	1.320	1.900	3159	3000	3500	3500	None	
JOHN DEERE	340		6.500	6.500	1.437	2550	2270	2270	NA	3042	NA	1.440	2.300	3159	3000	3500	3500	None	
JOHN DEERE	350		6.500	6.100	1.437	2550	2270	2270	NA	3042	NA	1.440	2.300	3159	3000	3500	3500	None	
JOHN DEERE	360		7.400	6.963	1.466	2550	2270	2270	NA	3047	NA	2.320	3.200	3000	3000	3500	3500	None	
JOHN DEERE	370		6.800	6.466	1.700	2548	2277	2251	NA	3041	NA	1.700	2.624	3044	2290	NA	3500	3504	
JOHN DEERE	380		7.400	6.926	1.748	2548	2277	2251	NA	3041	NA	1.70	2.624	3044	2290	2500	3500	3500	
JOHN DEERE	385		6.500	6.500	1.873	2551	2271	2249	NA	3041	NA	1.800	2.813	3044	2297	2500	3500	3504	
JOHN DEERE	390		6.500	6.500	1.873	2551	2271	2249	NA	3041	NA	1.800	2.813	3044	2297	2500	3500	3504	
JOHN DEERE	400		6.500	6.500	1.873	2551	2271	2249	NA	3041	NA	1.800	2.813	3044	2297	2500	3500	3504	
JOHN DEERE	410		6.500	6.500	1.873	2551	2271	2249	NA	3041	NA	1.800	2.813	3044	2297	2500	3500	3504	
JOHN DEERE	420		6.5	6.11	1.438	2550	2270	2249	NA	3042	NA	2.310	3.100	3000	3000	3500	3500	None	
JOHN DEERE	430C		5.750	5.475	1.000	2550	NA	NA	NA	2500	3040	NA	1.500	3000	3000	3500	3500	None	
JOHN DEERE	430H		6.500	10.010	1.374	2549	NA	NA	NA	2500	3040	1.300	2.100	3159	3000	3500	3500	None	
JOHN DEERE	440		6.750	7.250	1.374	2549	NA	NA	NA	2500	3040	NA	2.100	3159	3000	3500	3500	None	
JOHN DEERE	450		6.200	6.100	1.374	2549	NA	NA	NA	2500	3040	1.300	2.120	3159	3000	NA	2500	3504	
JOHN DEERE	460		6.500	6.110	1.440	2550	NA	NA	NA	2542	NA	2.314	3.100	3000	3000	3500	3500	None	
JOHN DEERE	470		6.750	7	1.314	2549	NA	NA	NA	2500	3040	1.320	1.900	3159	3000	3500	3500	None	
JOHN DEERE	480		6.500	6.500	1.437	2550	2270	2270	NA	3042	NA	1.440	2.300	3159	3000	3500	3500	None	
JOHN DEERE	490		6.500	6.100	1.437	2550	2270	2270	NA	3042	NA	1.440	2.300	3159	3000	3500	3500	None	
JOHN DEERE	500		7.400	6.963	1.466	2550	2270	2270	NA	3047	NA	2.320	3.200	3000	3000	3500	3500	None	
JOHN DEERE	510		6.800	6.466	1.700	2548	2277	2251	NA	3041	NA	1.700	2.624	3044	2290	NA	3500	3504	
JOHN DEERE	520		7.400	6.926	1.748	2548	2277	2251	NA	3041	NA	1.70	2.624	3044	2290	2500	3500	3500	
JOHN DEERE	530		6.500	6.500	1.873	2551	2271	2249	NA	3041	NA	1.800	2.813	3044	2297	2500	3500	3504	
JOHN DEERE	540		6.500	6.500	1.873	2551	2271	2249	NA	3041	NA	1.800	2.813	3044	2297	2500	3500	3504	
JOHN DEERE	550		6.500	6.500	1.873	2551	2271	2249	NA	3041	NA	1.800	2.813	3044	2297	2500	3500	3504	
JOHN DEERE	560		6.5	6.11	1.438	2550	2270	2249	NA	3042	NA	2.310	3.100	3000	3000	3500	3500	None	
JOHN DEERE	570C		5.750	5.475	1.000	2550	NA	NA	NA	2500	3040	NA	1.500	3000	3000	3500	3500	None	
JOHN DEERE	580C		6.500	10.010	1.374	2549	NA	NA	NA	2500	3040	1.300	2.100	3159	3000	3500	3500	None	
JOHN DEERE	590C		6.500	10.010	1.374	2549	NA	NA	NA	2500	3040	1.300	2.100	3159	3000	3500	3500	None	
JOHN DEERE	600		6.200	6.100	1.374	2549													



